Radiation Survey Inspection/Test Instruction

No. ITI 6-011 Dwg No: 3L01000, 3L01001
Date: 10/16/02

General Information	
Date Survey Performed:	**3/30/2009**
Tunnel Numbers: 1091-1B,1100	

General Notes

The worse case radiation scatter occurs while scanning bags. These instructions simulate this condition by using the IQTK bag while surveying explosive detection systems.

The Victoreen Ion Chamber Survey Meter's detection area is approximately 2 inches square and is located directly behind the display screen on the bottom of the unit. The meter must be placed within 5 cm. of the area or surface being measured.

Equipment

Victoreen Ion Chamber Survey Meter - Model 450P or Inovision Ion Chamber Survey Meter - Model 451P

Materials

N/A

References

1. 21 CFR 1020.4 Cabinet x-ray systems
2. 2. Victoreen Operation and Instruction Manual – Rev 2

Instruction

Unit Number 6757

1. In an area away from the scanners, turn on the meter by pressing the on-off key. Wait approximately 4 minutes for the meter to run through the initialization procedure. After the initialization procedure is complete and the meter is reading less than 20 μ R/h the meter is ready for use.
2. Change the manual tunnel control on the scanner and exit tunnel to stop. Place the IQTK bag on the exit tunnel in the B orientation and push it into the scanner approximately 19.5 inches from the edge of the exit tunnel. Use a tape measure to verify distance.
3. Start the system by pressing "7" <enter> at the main FCC screen.
4. After system is running, type 2 <enter> and verify on the FCC screen that the high voltage exceeds 160KV. Verify that the scanner x-ray indicator lights are lit.
5. Place the meter against the surface at the approximate center point of one of the boxes indicated on Figure 1. Move the meter around the entire box at a speed of approximately 2 in/sec. Record the highest reading observed at the appropriate location on Figure 1. Continue scanning until measurements are obtained for each box. **NOTE: Special care must be used when scanning seams where the tunnels and scanners connect as well as areas in front of and surrounding the lead curtains. These areas have been shaded in Fiq. 1**
6. After radiation survey is complete, change the setting on the exit conveyor to forward and manually turn the scanner conveyor to forward to remove the IQTK bag.

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Scanner Radiation Survey
(Enter radiation in µrem)

Scanner Left Side

Unit Number
6757

Output | **Input**

26 **20**	1T **35** 1 **13** 1S **43**	2T **117** 2 **30** 2S **32**	3 **31**	4 **25**	5 **17**
27 **66**	6S **87** 6 **24**	7S **17** 7 **18**	8 **13**	9 **9**	10 **10**
28 **57** 29 **59** 30 **40** 31 **44**	11S **79** 11 **12**	12S **14** 12 **13**	13 **10**	14 **12**	15 **9**
32 **23**	16S **34** 16 **20**	17S **13** 17 **12**	18 **10**	19 **25**	20 **15**
33 **14**	21S **28** 21 **19** 21B **39**	22S **16** 22 **28** 22B **29**	23 **10**	24 **9**	25 **10**

Legend

T – Top of A/C
S – Side of A/C
B – Bottom of A/C

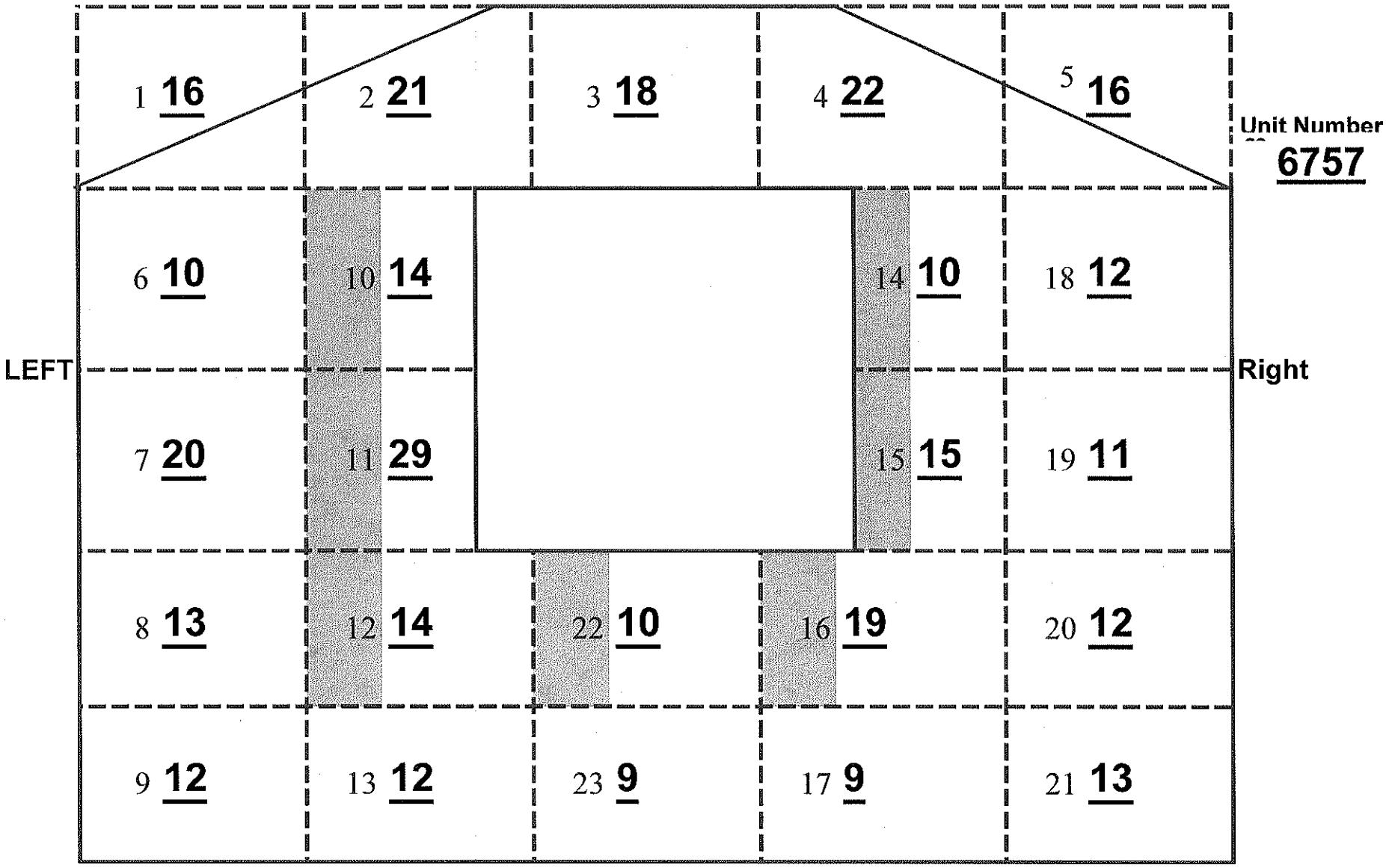
Checked by: [redacted] Meter Number: **451P** Meter Serial #: **6617** Calibration Due Date: **12/23/2009**

L-3 Communications Security and Detection Systems - Proprietary

Radiation Survey Inspection/Test Instruction

No. ITI 6-011 Dwg No: 3L01000, 3L01001
Date: 10/16/02

SCANNER ENTRANCE



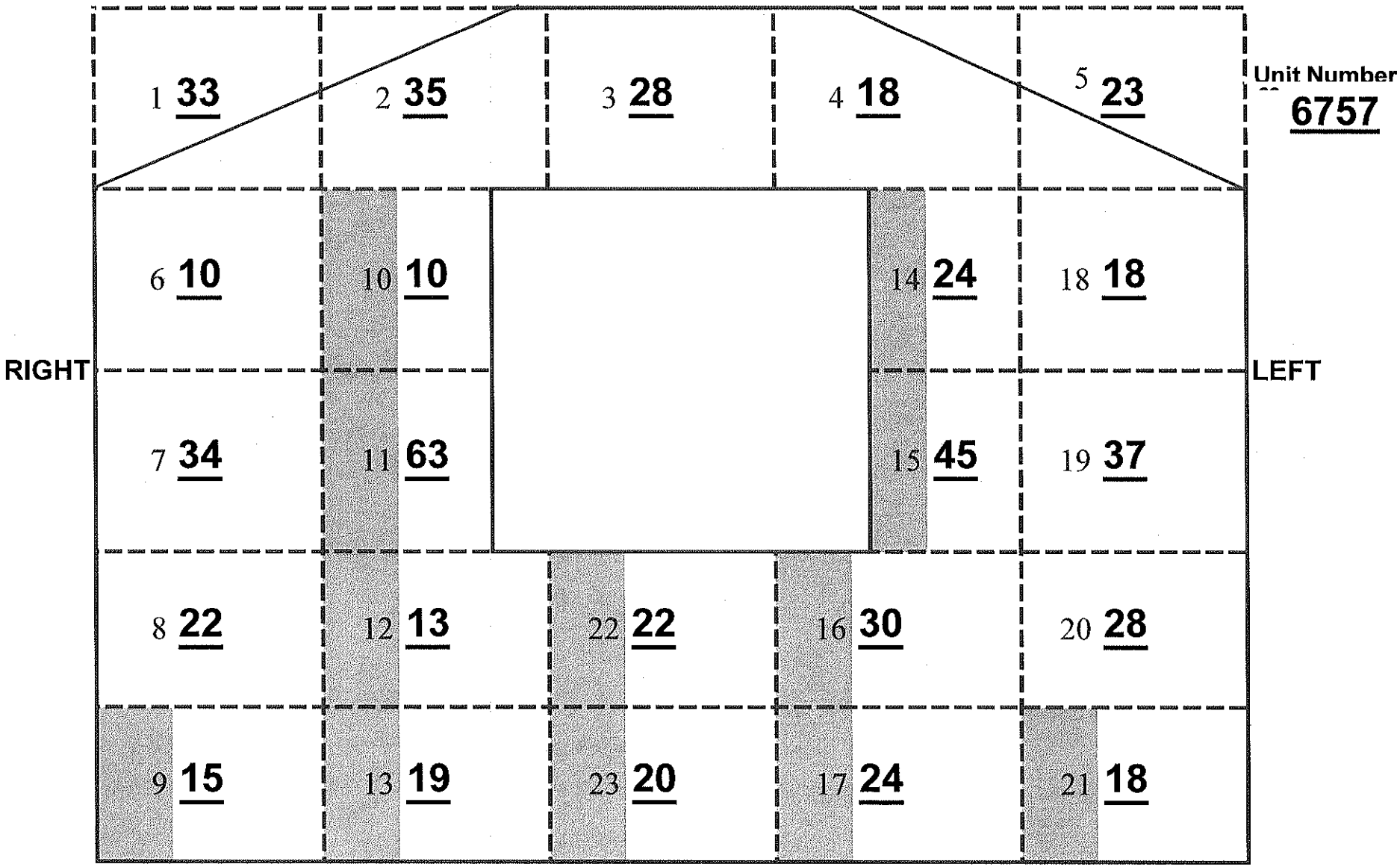
Checked by: [redacted] Meter Number: 451P Meter Serial #: 6617 Calibration Due Date: 12/23/2009

L-3 Communications Security and Detection Systems - Proprietary

Radiation Survey Inspection/Test Instruction

No. ITI 6-011 Dwg No: 3L01000, 3L01001
Date: 10/16/02

SCANNER EXIT



Checked by: [redacted] Meter Number: 451P Meter Serial #: 6617 Calibration Due Date: 12/23/2009

L-3 Communications Security and Detection Systems - Proprietary

Radiation Survey Inspection/Test Instruction

No. ITI 6-011 Dwg No: 3L01000, 3L01001
Date: 10/16/02

Scanner Right Side

Input

1 **17**	2 **22**	3 **14**	4 **12**	5 **13**	26 **19**	
6 **13**	7 **10**	8 **13**	9 **30**	10 **33**	27 **17**	
11 **13**	12 **10**	13 **11**	14 **32**	15 **29**	28 **24**	
					29 **27**	30 **36**
16 **9**	17 **13**	18 **18**	19 **20**	20 **36**	32 **19**	
21 **14**	22 **10**	23 **8**	24 **14**	25 **10**	33 **35**	

Unit Number
6757
Output

31 **24**

Checked by: [redacted]

Meter Number: **451P**

Meter Serial #: **6617**

Calibration Due Date: **12/23/2009**

L-3 Communications Security and Detection Systems - Proprietary

Radiation Survey Inspection/Test Instruction

No. ITI 6-011 Dwg No: 3L01000, 3L01001
Date: 10/16/02

SCANNER ROOF

Unit Number 6757

	1 **13**	2 **29**	3 **27**	4 **33**	5 **21**		
	6 **17**	7 **29**	8 **26**	9 **21**	10 **30**	26 **15**	
INPUT	11 **22**	12 **27**	13 **28**	14 **28**	15 **18**	27 **14**	OUTPUT
	16 **44**	17 **22**	18 **17**	19 **21**	20 **20**	28 **30**	
	21 **32**	22 **13**	23 **17**	24 **29**	25 **26**		

Checked by: [redacted] Meter Number: **451P** Meter Serial #: **6617** Calibration Due Date: **12/23/2009**

L-3 Communications Security and Detection Systems - Proprietary

Radiation Survey Inspection/Test Instruction

No. ITI 6-011 Dwg No: 3L01000, 3L01001
Date: 10/16/02

Tunnel Radiation Survey
(Enter radiation in µrem)

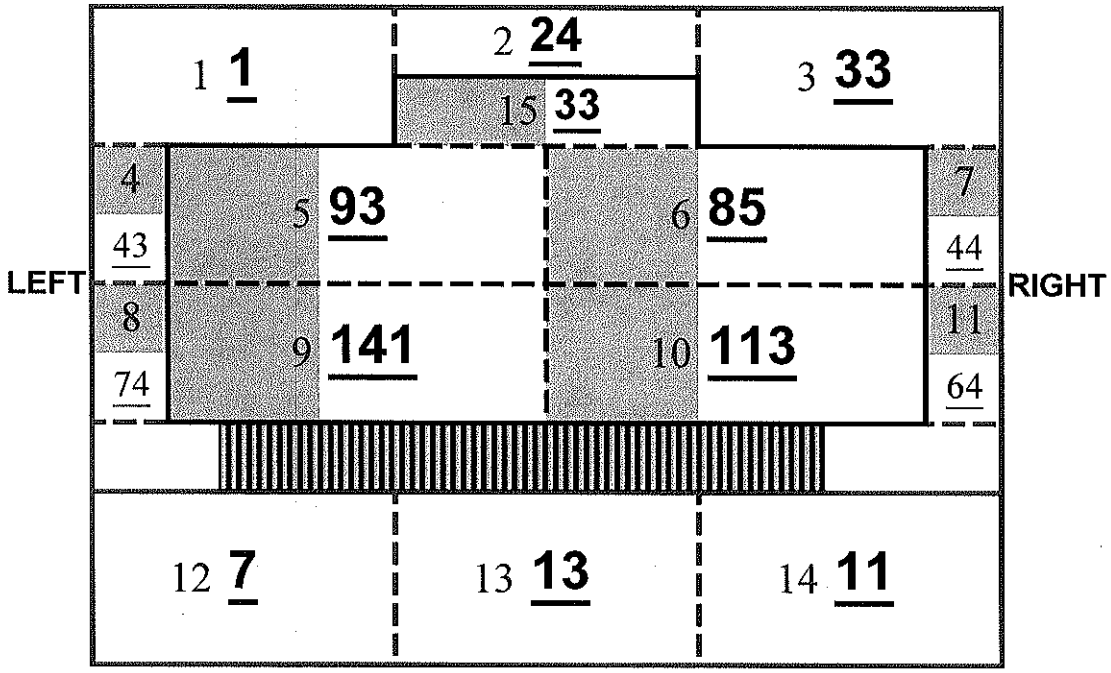
INPUT TUNNEL ROOF

SCANNER

1 **12**	2 **35**	3 **21**	4 **27**	5 **13**
6 **55**	7 **37**	8 **43**	9 **23**	10 **15**
11 **52**	12 **32**	13 **28**	14 **19**	15 **14**

INPUT

INPUT FACE



Unit Number
6757

Checked by: [redacted]

Meter Number: **451P**

Meter Serial #: **6617**

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Radiation Survey Inspection/Test Instruction

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INPUT TUNNEL

Unit Number 6757

SCANNER

1 **19**	2 **38**	3 **62**	4 **110**	5 **44**
6 **8**	7 **16**	8 **35**	9 **111**	10 **30**
11 **17**	12 **17**	13 **25**	14 **29**	15 **46**
16 **12**	17 **14**	18 **21**	19 **22**	20 **25**
21 **13**	22 **13**	23 **22**	24 **16**	25 **18**

INPUT

LEFT SIDE

Checked by: [redacted] Meter Number: **451P** Meter Serial #: **6617** Calibration Due Date: **12/23/2009**

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Radiation Survey Inspection/Test Instruction

No. ITI 6-011 Dwg No: 3L01000, 3L01001
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EXIT TUNNEL

Unit Number 6757

OUTPUT

SCANNER

1 **17**	2 **28**	3 **22**	4 **17**	5 **18**
6 **22**	7 **23**	8 **13**	9 **10**	10 **8**
11 **10**	12 **6**	13 **7**	14 **4**	15 **8**
16 **21**	17 **7**	18 **7**	19 **4**	20 **8**
21 **12**	22 **9**	23 **8**	24 **9**	25 **13**

LEFT SIDE

Checked by: [redacted] Meter Number: **451P** Meter Serial #: **6617** Calibration Due Date: **12/23/2009**

L-3 Communications Security and Detection Systems - Proprietary

Radiation Survey Inspection/Test Instruction

No. ITI 6-011 Dwg No: 3L01000, 3L01001
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OUTPUT TUNNEL ROOF

SCANNER

1 **38**	2 **100**	3 **121**	4 **59**	5 **31**
6 **43**	7 **96**	8 **125**	9 **59**	10 **13**
11 **28**	12 **98**	13 **114**	14 **58**	15 **10**

OUTPUT

OUTPUT FACE

Unit Number
6757

1 **16**	2 **23**	3 **33**

RIGHT

4	5 **37**	6 **30**	7
38			42
8	9 **27**	10 **35**	11
21			129

LEFT

12 **13**	13 **7**	14 **10**

Checked by: [redacted]

Meter Number: **451P**

Meter Serial #: **6617**

Calibration Due Date: **12/23/2009**

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Radiation Survey Inspection/Test Instruction

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Date: 10/16/02

EXIT TUNNEL

Unit Number 6757

SCANNER

1 **31**	2 **31**	3 **28**	4 **15**	5 **5**
6 **22**	7 **24**	8 **17**	9 **20**	10 **14**
11 **13**	12 **15**	13 **19**	14 **9**	15 **10**
16 **14**	17 **10**	18 **13**	19 **20**	20 **13**
21 **27**	22 **8**	23 **6**	24 **17**	25 **12**

OUTPUT

RIGHT SIDE

Checked by: [redacted] Meter Number: 451P Meter Serial #: 6617 Calibration Due Date: 12/23/2009

L-3 Communications Security and Detection Systems - Proprietary

Radiation Survey Inspection/Test Instruction

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Date: 10/16/02

INPUT TUNNEL

INPUT

1 **21**	2 **65**	3 **25**	4 **15**	5 **18**
6 **47**	7 **72**	8 **13**	9 **9**	10 **12**
11 **38**	12 **51**	13 **29**	14 **17**	15 **13**
16 **15**	17 **15**	18 **17**	19 **11**	20 **11**
21 **15**	22 **12**	23 **17**	24 **11**	25 **7**

SCANNER

RIGHT SIDE

Unit Number
6757

Checked by: [redacted]

Meter Number: **451P**

Meter Serial #: **6617**

Calibration Due Date: **12/23/2009**

L-3 Communications Security and Detection Systems - Proprietary